

Work Order ID 92328

Friday, October 26, 2012 3:30:48 PM

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Item ID: D412-709-013 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Escape Panel Push Out Window
Start Date: 10/26/2012 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 10/26/2012 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: MC Date: 12-10-20 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 DOCUMENT CONTROL 0.00
100 (label)
DC Memo 0.00
Document Control Photocopy bluefile & type labels per PPPD412-709-013 CHG001
DAS 16 8-88 12/10/29
JG for MJS 12-10-29

110 Pick Kit 0.00
110
Packaging Memo 0.00
Packaging 12/10/29

120 QC4- 100% Inspect kits for completeness 0.00
120
QC Memo 0.00
Quality Control DAS 16 8-88 12/10/29
@

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Item ID: D412-709-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Escape Panel Push Out Window

Start Date: 10/26/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/26/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-709-013								
	Location: _____								
	PPP Rev: _____								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

PPP 92328

12/10/2012

12/10/31

MP
12-10-30

Picklist Print

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Work Order ID: 92328

Parent Item: D412-709-013

Parent Item Name: Escape Panel Push Out Window

Start Date: 10/26/2012

Required Date: 10/26/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-05-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3186-043 Window Assembly		Manufactured	No			110	Each	10.0000	0	1			

Location	Loc Qty	Loc Code
ST216	10	
86731	1	
91656	9	

D3237-1 Seal Retainer *revised 12/10/29* Manufactured No 110 f 440.3442 8.166 8.5964211

(D3237-1-0980) cut (1) at 98.00" as per dwg ***per Kit***

Location	Loc Qty	Loc Code
ST412	131	
32825	131	
43183	0	
ST416	309.34421	
43183	9.84	
60148	299.50421	

D3237-3 Seal Filler *revised 12/10/29* Manufactured No 110 f 427.2558 8.166 8.5957895

(D3237-3-0980) cut (1) at 98.00" as per dwg ***per Kit***

Location	Loc Qty	Loc Code
ST416	427.2558	
60149	427.2558	

D3561-1 Seal Insert Tool Manufactured No 110 Each 5.0000 1 1

Location	Loc Qty	Loc Code
ST058	5	
87635	5	

12/10/29

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
				1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C

Date: 06.11.27